

Foley Setup Tip - Terry Weber

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Contributed by [EricKulaas](#)

I am offering this tip to those that have not yet learned it on their own: When doing a setup on the Foley reel grinders using the digital gauge, whether doing the vertical or horizontal measurements, if the gauge indicates that you are at $-.015"$ then adjust until you are at $+.015$ plus $1/2$ of that measurement, (i.e. $.015 + .0075 = .0225"$) and you should be within the acceptable range or even at zero the first time. Using this method will cut your setup time considerably and speed up the process. You'll be cranking out reels ground to factory specs faster than you can say Express Dual.